

O-FORCE (JIAXING) CO., LTD. XCMG CRAWLER TRACK CO., LTD



O-FORCE (JIAXING) CO., LTD

E-mail: info@crawler-track.com
Website: www.crawler-track.com



XCMG CRAWLER TRACK CO., LTD

JIawang Industry Development Zone,
Xuzhou, Jiangsu, P.R.China



UNDERCARRIAGE
PRODUCT MANUAL



CONTENTS



ABOUT US

02



COMPLETE UNDERCARRIAGE
From 1 ton to 2000 tons

05



TRACK LINK
From Pitch 90MM-317MM

08



TRACK SHOE
From Pitch 90MM-317MM

09



**TRACK ROLLER AND
TOP ROLLER**
From 0.6 ton -200 tons machine

10



SPROCKET AND SEGMENT
From Dia. 286MM-1300MM

11



TRACK ADJUSTER ASS'Y
From 0.6 ton -200 tons machine

12



IDLER
From 0.6ton -200 tons machine

13



RUBBER TRACK
Track size from 305MM-915MM

14

ABOUT US

UNDERCARRIAGE
PRODUCT MANUAL



O-FORCE O-FORCE (JIAXING) CO., LTD. and XCMG CRAWLER TRACK CO., LTD are committed to the development, manufacture, and global sales of crawler products.

The production base of XCMG covers an area of 230,000 square meters and employs more than 800 people. There are three manufacturing workshops of forging, track chain production, and roller production. We can develop and manufacture a full range of undercarriage assemblies from 90mm to 317mm pitch, with an annual production capacity of 50,000 sets. Our products can be widely used in 1.5 tons to 200 tons excavators, 80 to 900 horsepower bulldozers, 40 to 300 tons rotary drilling rigs, and a full range of horizontal directional drilling rigs, pavers, crawler cranes, and other crawler machines.



Relying on the national design center, we can independently design the complete set of undercarriage systems, by utilizing 3D simulation, digital manufacturing, and an actual working condition simulation testing platform. We own the world's leading full process manufacturing equipment, including automatic hot die forging and heat treatment production lines, and more than 30 flexible production lines. We have established professional quality management and product inspection system, together with a micron level 3-coordinate measuring instrument, spectrum analyzers, and the other 90 sets of first-class testing equipment. Our sales team has many experienced foreign trade staffs in the international market. We can provide customers personalized service, including product design, professional business negotiation, selection of transportation, product training and rest assured after-sales service.

We strive to build a whole series of crawler undercarriage products platform, to create a high-quality production enterprise which can quickly meet customer needs. We are committed to becoming the mainstream of the global crawler undercarriage industry.

MANUFACTURE

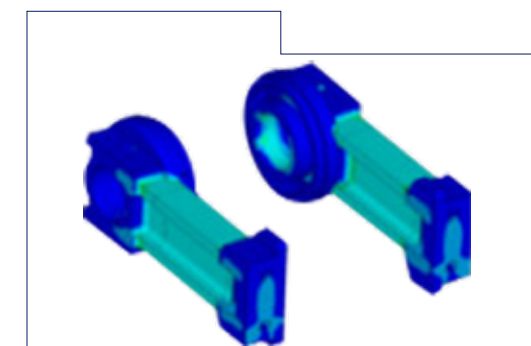
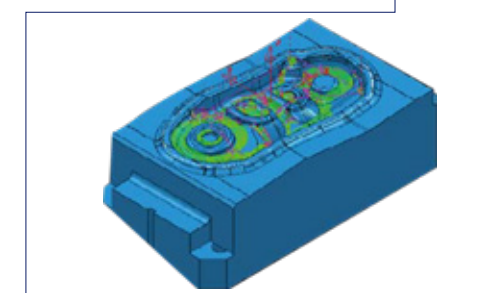
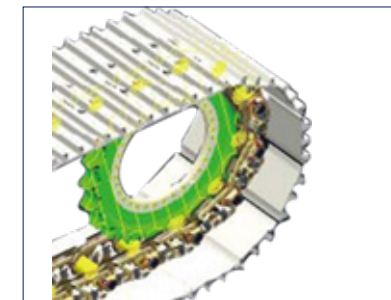
We own the world's state of art full-process manufacturing equipment of undercarriage products. We have more than 30 flexible production lines, such as 5-station fully automatic hot die forging and heat treatment lines; fully-automatic roller body forging, heat treatment and friction welding lines and etc. We can quickly meet customer needs.



UNDERCARRIAGE
PRODUCT MANUAL

DEVELOPMENT

In our national design center, we have 3D simulation, digital manufacturing and development platform of actual working conditions. We can finish a full range set of undercarriage system design, including material selection, forging, welding, heat treatment, machining, assembly and coating.



INSPECTION

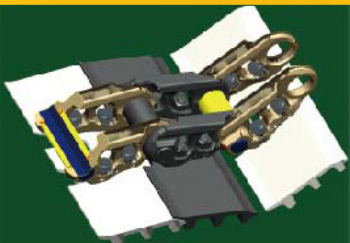
We have a professional quality management and product inspection team, together with a micron level 3-coordinate measuring instrument, spectrum analyzer, a full set of mechanical performance tester and other more than 90 international first-class testing equipment.



COMPLETE UNDERCARRIAGE

Relying on the national design center, we can independently design the complete set of undercarriage systems, by utilizing 3D simulation, digital manufacturing, and an actual working condition simulation testing platform.

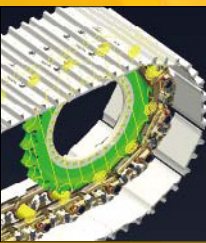
PDM global R&D platform
Date model of product



Track units



Track roller



Sprocket



Carrier roller



Idler



CAE process analysis



Stress analysis of key components



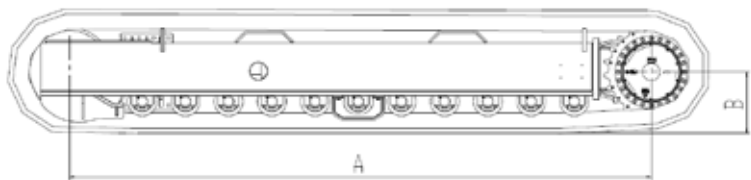
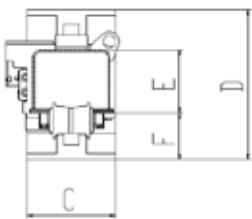
working condition of tilting & working condition of climbing



working condition of excavating

UNDERCARRIAGE
PRODUCT MANUAL

CRUSHER UNDERCARRIAGE



Performance Specification

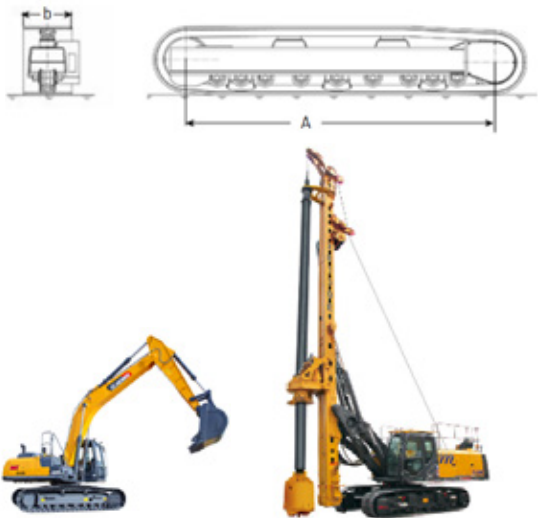
Item	Capacity	Undercarriage weight kg	Pitch mm	Link NO.	Ground ratio pressure Kpa	Speed ratio	Speed Km/h	climbing ability		One-side traction N		Max. output torque N·m
1	45 tons	5866	171.5	58	111.24	135	0.6	1.1	30	1.1	145810 82227	55361
2	50 tons	6600	190	51	128.66	135	0.9	1.6	28	1.6	156379 88306	55361
3	56 tons	6650	190	51	144.09	135	0.7	1.3	27	1.3	156379 88306	55361
4	60 tons	7188	190	53	147.05	162.1	0.5	1.0	30	1.0	184153 107143	79460
5	65 tons	8500	190	55	152.12	162.1	0.9	1.6	27.5	1.6	184153 107143	79460
6	70 tons	7876	190	55	163.82	162.1	0.9	1.6	25	1.6	184153 107143	79460

Dimension Specification

Item	Capacity	A: mm	B: mm	C: mm	D: mm	E: mm	F: mm
1	45 tons	3964.5	413	500	810	330	241
2	50 tons	3808.6	420.5	500	850.5	359	260.5
3	56 tons	3808.6	420	500	850.5	359	260
4	60 tons	3998.6	420	500	850.5	359	260
5	65 tons	4187.4	422	500	886	386	262
6	70 tons	4187.4	422	500	886	386	262

EXCAVATOR UNDERCARRIAGE

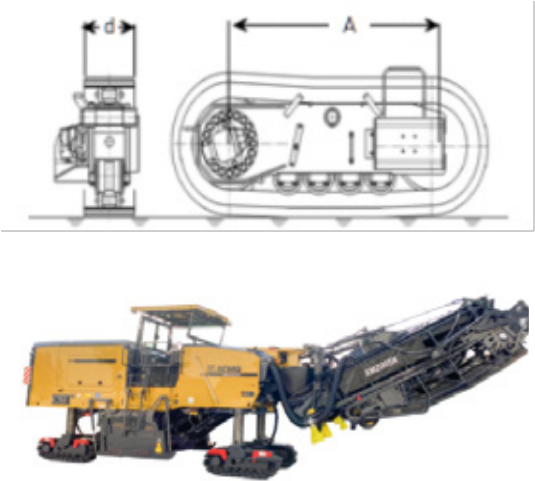
Link pitch	A [mm]	E [mm]	b [mm]
155.6	2190	1830	400/3
155.6	2145	1600	400/3
155.6	2460	2000	500/3
171.05	3200	2000	500/3
171.05	3200	2200	600/3
171.05	3285	2150	500/3
171.05	3590	2380	600/3
175.5	3675	2380	500/3
190	3735	2200	600/3
190	3735	2400	500/3
190	3735	2400	800/3
190	3735	2200	600/3
190	2735	2200	800/3
215.9	4360	2750	800/3
260.35	4550	3500	600/2



UNDERCARRIAGE
PRODUCT MANUAL

ROAD MILLIER UNDERCARRIAGE

Link pitch	A [mm]	b [mm]	Output torque [kNm]
155.6	1130	300/3KU	10
155.6	1200	300/3KU	30
155.6	1210	300/3PU	30
155.6	1670	406/3	30
155.6	1110	300/3KU	10
171.05	1305	350/3KU	30
171.05	1325	350/3KU	30
171.05	1641	457/3KU	30
175.5	1775	500/3KU	35
175.5	1715	400/3KU	35
175.5	1450	350/3KU	35
215.9	1970	400/2	60
215.9	1980	400/3	55
215.9	3000	700/3	44
228.6	2110	500/2	100



PAVER UNDERCARRIAGE

Link pitch	A [mm]	b [mm]	Output torque [kNm]
155.6	3060	305/GU	35
155.6	2912	305/GU	35
155.6	2830	400/GU	35
155.6	2825	305/GU	30
155.6	2842	305/GU	30
155.6	3135	305/GU	30
155.6	2700	305/GU	15



TRACK LINK

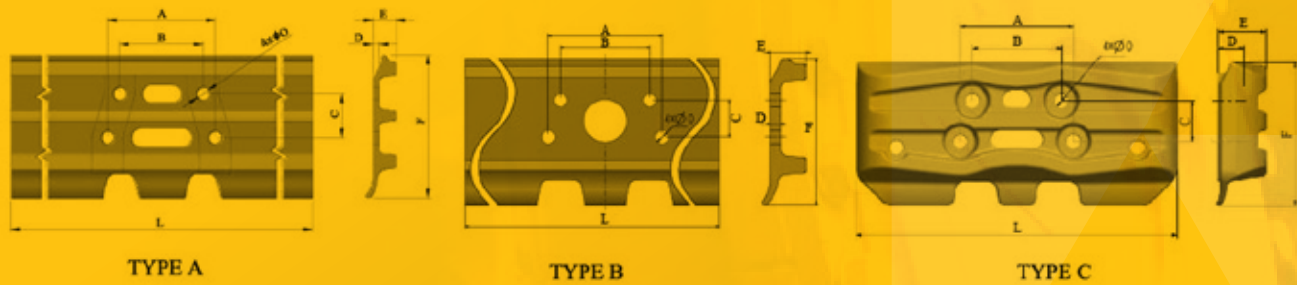
- SEALED AND LUBRICATED, GREASED AND SEALED TYPE
- EXCELLENT OIL RETENTION AND DIRT EXCLUSION
- USE HIGH STRENGTH, ABRASION-RESISTANT STEEL WITH HEAT TREATMENT



ADAPTABLE	APPLICATION	MODEL
CATERPILLAR	BULLDOZER	D3C D4D D4H D5 D5B D5GXL/LG D5H D6C D6D D6H D7G D7H D7H D8H/D8K D8L/D8N-01 D8L/D8N-02 D9G/D9H D9H D9N/D9R
CATERPILLAR	EXCAVATOR	E110B E120B E180 E2252 E236 E300B E307 E320 E322 E325 E330 E345 E350 E365 E375/385 E450 E70B E390 E374
DRESSER	BULLDOZER	TD15C TD15E
HITACHI	EXCAVATOR	EX60-1 EX100-1 EX200-1 EX200-2 EX450/49L EX1200 EX1900
HYUNDAI	EXCAVATOR	R60 R200-1
JCB	EXCAVATOR	JCB200
KATO	EXCAVATOR	HD700
KOBELCO	EXCAVATOR	SK100
KOMATSU	BULLDOZER	D155A-1 D155A-3 D20 D275 D31-18 D355 D375A-2/3 D39EX-21/D39PX-21/D41E-6T/D41E-6/6K D419-3/5 D41E-6/D41P-6 D50 D51 D60 D65-8 D70LE D61PX-12 D68E D85 D85EX-15 D85SS-2
KOMATSU	EXCAVATOR	PC100-5 PC120-5 PC120-1/2/4H PC120-3/5/2H PC1250 PC150LC-5 PC20-3 PC200-1 PC200-3 PC200-5/6-A PC300-3 PC300-5 PC40 PC400-3 PC400-5/6 PC40-7 PC45 PC60-5/6 PC60-2 PC60-3 PC60-4 PC650-5 PC90-2 PC750
KUBOTA		185
MITSUBISHI	BULLDOZER	BD2G
SUMITOMO	EXCAVATOR	SH450
XCMG	EXCAVATOR	XE15 XE40 XE60 XE85 XE70 XE150 XE135 XE210/230/240 XE260 XE270D XE330 XE265G XE265G XE350/370/385 XE335G XE335G XE470/500 XE700/950 XE1200 XE2000

All manufacturer's name numbers and descriptions are used for reference only. It is not implied that any part listed is the product of these manufacturers.

TRACK SHOE



TYPE A									
CODE	A	B	C	D	E	F	L	O	WEIGHT(KG)
XDL135	104	80	46	6	20	154	400	12.5	4.08
XDL135A	99	72	43.4	6	20	154	400	12.5	4.08
XDL154	112.4	82.4	57	8	28	165	450	14.5	7.52
XDL154A	89	73	57	8	28	165	450	14.5	7.66
XDL171	108	108	60.3	8	33	198.5	600	16.5	13.24
XDL175	102.4	86.4	57	8	33	198.5	500	16.5	10.75
XDL190	160.4	124.4	62	10/12	36/38	219	600	20.5	15.77/17.37
XDL203A	178.4	138.4	72.2	13	39	232.5	600	20.5	21.48
XDL203B	179	129	72	11	39	236	600	20.5	21.69
XDL216	184	146	76.2	13	49	247	600	24.5	25.68
XDL216A	184	146	76.2	16/19	52/55	247	800	24.5	37.33/44.54
XDL216B	178.4	140.4	76.2	13	49	247	600	22.5	25.63
XDL228	184	144	76.2	16	52	247	600	24.5	28
XDL228D	219.8	169	76.2	19	55	247	650	24.5	35.91
TYPE B									
XDL190	160.4	124.4	62	13	48	219	20.5	18.75	18.75
XDL203B	179	129	72	14.5	56.5	235	20.5	24.12	24.12
XDL216	184	146	76.2	15.5	63.5	251	24.5	28.37	28.37
XDL216B	178.4	140.4	76.2	15.5	63.5	251	22.5	28.47	28.47
XDL228	184	144	76.2	15.5	63.5	251	24.5	28.37	28.37
XDL260	234.95	184.15	76.2	20.5/23.5	72.5/75.5	304	27.5	44.56/46.68	44.56/46
XDL260A	234.95	184.15	76.2	20.5/23.5	72.5/75.5	304	31	44.36/46.48	44.36/46.48
XDL280	256.6	183	79.5	23.5	75.5	304	34	51.9	51.9
TYPE C									
XDL317	282	222	100	65	120	355	800	34	105.7

UNDERCARRIAGE
PRODUCT MANUAL

TRACK ROLLER AND TOP ROLLER

- BEST SELECTED SEAL GROUP, SHAFT AND BUSHING
- SELF-LUBRICATED AND MAINTENANCE FREE
- PROPER INDUCTION HARDENING AND TEMPERED AND SPRAY HARDENING



ADAPTABLE	APPLICATION	MODEL
CATERPILLAR	BULLDOZER	D3C D4D D4H D5 D5B D5GXL/LG D5H D6C D6D D6H D7G D7H D7H D8H/D8K D8L/D8N-01 D8L/D8N-02 D9G/D9H D9H D9N/D9R
CATERPILLAR	EXCAVATOR	E110B E120B E180 E225 E236 E300B E307 E320 E322 E325 E330 E345 E365 E375/385 E450 E70B E312 E323 E227 E300 E235
DOOSAN	EXCAVATOR	DH55 DH18 DW80 DH220 DH280 DH300 DH400
DRESSER	BULLDOZER	TD15E
HITACHI	EXCAVATOR	EX30 EX55 EX60-1/2/3 EX100-1-M EX100-1 EX100M-1 UH053 UH043 EX200-1 EX200-1-M EX200-2/3/5-M EX200-2/3/5 EX220-1 UH103 EX300-1/2/3 EX270 EX300-5 EX300-5-M EX400-1 EX600 EX750 ZAX70 ZAX360
HYUNDAI	EXCAVATOR	R265/R275 R55 R55-1 R60-7 R150 R200-1 R220-9 R520-9
IHI	EXCAVATOR	IHI75
KATO	EXCAVATOR	HD140 HD250 HD400-1 HD400-2 HD450 HD550-1 HD700 HD850 HD1220-2 HD1250-5 HD1250-7 HD1880
KOBELCO	EXCAVATOR	SK03/SK60-3 SK50-I SK50-II SK60-5/6 SK60-8 SK100 SK120-3 SK120 SK140-8 SK05/SK04-2 K904C SK04-1 SK220-1 SK200-3 SK200-5/SK230 SK07N2 SK300-1 SK300-3 SK320 SK400 SK400-A SK450 K907
KUBOTA	EXCAVATOR	15 60-7 135 185-3
KOMATSU	BULLDOZER	D155A-1 D155A-3 D20 D275 D31-18 D355 D375A-2/3 D39EX-21/D39PX-21/D41E-6T/D41E-6/6K D419-3/5 D41E-6/D41P-6 D50 D51 D60 D65-8 D70LE D61PX-12 D68E D85 D85EX-15 D85SS-2
KOMATSU	EXCAVATOR	PC100-5 PC120-5 PC120-1/2/4H PC120-3/5/2H PC1250 PC150LC-5 PC20-3 PC200-1 PC200-3 PC200-5/6-A PC300-3 PC300-5 PC40 PC400-3 PC400-5/6 PC40-7 PC45 PC60-5/6 PC60-2 PC60-3 PC60-4 PC650-5 PC90-2
LIEBHERR	EXCAVATOR	R924(R914)
MISUBISHI	BULLDOZER	BD2G/F
MISUBISHI	EXCAVATOR	MS30 MS110-3/5/8 MS180 MX45 MX8-2/SE210 MX292L SE280
SUMITOMO	EXCAVATOR	SH60 SH70 SH70 SH100LC/LS2600LC SH120 SH120 LS2600 SH120-3 SH200 SH200A3 SH220-3 SH340 SH220 SH280 SH300/SH430 SH350-3 SH450 SH450A2 SH580 SH580-1 LS2600 LS2800FJ
TAKEUCHI	EXCAVATOR	150 160 175
VOLVO	EXCAVATOR	55 20/EC20 EC140 290 EC290C EC360C EC700BLC
XCMG	EXCAVATOR	XE60 XE85 XE135 XE150 XE210/230/240 XE265 XE270D XE330 XE265CK XE350/370/385/ XE450/470/500 XE335 XE900/950 XE700 XE1200 XE2000 XE15 XE40 XE70

All manufacturer's name numbers and descriptions are used for reference only. It is not implied that any part listed is the product of these manufacturers.

SPROCKET AND SEGMENT

- MADE FROM STEEL FORGING SEGMENT OR CASTING
- INDUCTION HARDENING FOR HIGH WEAR RESISTANCE

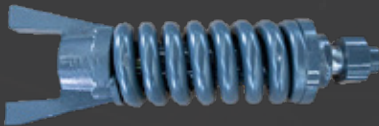


UNDERCARRIAGE
PRODUCT MANUAL

ADAPTABLE	APPLICATION	MODEL
CATERPILLAR	BULLDOZER	D3C D4D D4H D5 D5B D5GXL/LG D5H D6C D6D D6H D7G D7H D7H D8H/D8K D8L/D8N-01 D8L/D8N-02 D9G/D9H D9H D9N/D9R
CATERPILLAR	EXCAVATOR	E110B E120B E180 E2252 E236 E300B E307 E320 E322 E325 E330 E345 E350 E365 E375/385 E450 E70B
DOSSAN	EXCAVATOR	DH130 S130 DH175 DH220-3 DH220-5 DH220-5-J DX255/DH250 DX300 DH280 DH300/330 DH320 S320 DH370 DH400/580 DH500 S500 DH55
DRESSER	BULLDOZER	TD15B TD15C TD15E
HITACHI	EXCAVATOR	EX100-1 EX100M-1 EX100M-5 EX150 UN055-7 EX200-1 EX200-2 EX200-3/5 EX300-1 EX270 EX300-2/3 EX310 EX300-5 EX400-1 EX550/680/860 EX55-ZAXIS EX60-1 EX750-5 EX90-1 UH025-7 UH043 UH045 UH053/UH04-7 UH063 UH07-5 UH07-7 UH081 UH083LC ZAX125/135 ZAX200-3*18H ZAX240*20H ZAX270-3 ZAX35 ZAX360 ZAX55-ZAXIS-A ZAX60-ZAXIS ZAX70
HYUNDAI	EXCAVATOR	R110-7 R130 R140-9 R200-1 R200-5 R2900-7/3000-9/3000LC-7 R360 R360-II R555-7 R55/R60 R60 R80-7
INGERSOLL RAND	CRAWLER DRILL	500
JCB	EXCAVATOR	JCB200 JCB220
KATO	EXCAVATOR	HD1220-2 HD1250-7 HD1880 HD2045 HD400-5/7 HD550-1 HD700-2 HD700-5 HD820 HD820R HD850
KOBELCO	EXCAVATOR	K907B/C SK07-2/K907-2 SK07N2 SK09 SK100 SK120 SK140-8 SK200-3 SK200-8 SK220-1 SK220-3 SK230 SK260-8 SK300 K912 SK310 SK320/SH330-3 SK320-J SK430-3-SK60-3
KOBOTA	EXCAVATOR	60
KOMATSU	BULLDOZER	D155A-1 D155A-3 D20 D275 D31-18 D355 D375A-2/3 D39EX-21/D39PX-21/D41E-6T/D41E-6/6K D419-3/5 D41E-6/D41P-6 D50 D51 D60 D65-8 D70LE D61PX-12 D68E D85 D85EX-15 D85S5-2
KOMATSU	EXCAVATOR	PC100-5 PC120-5 PC120-1/2/4H PC120-3/5/2H PC1250 PC150LC-5 PC20-3 PC200-1 PC200-3 PC200-5/6-A PC300-3 PC300-5 PC40 PC400-3 PC400-5/6 PC40-7 PC45 PC60-5/6 PC60-2 PC60-3 PC60-4 PC650-5 PC90-2
LIEBHERR	EXCAVATOR	914 944 R943
MISUBISHI	EXCAVATOR	MS120-3/5 MS307
SUMITOMO	EXCAVATOR	LS2650 SH100 SH120 LS2600 SH200 SH280-23 SH280-A21 SH300 SH300-2 SH300-216 SH330-3 SH340 SH430 SH450 SH450-3 SH55
VOLVO	EXCAVATOR	EC140 EC360/BLC/BNLC EC55 EC700BLC MX45 MX8-1 MX8-2 SE210 R520LCH SE215 SE280 SE292 MX292 240 290 290C 460
YAMAR	EXCAVATOR	50
XCMG	EXCAVATOR	XE60 XE85 XE135 XE150 XE210/230/240 XE265 XE270D XE330 XE265CK XE350/370/385/ XE450/470/500 XE335 XE900/950 XE700 XE1200 XE2000 XE15 XE40 XE70

TRACK ADJUSTER ASS'Y

- HIGH QUALITY SPRING STEEL
- PROPER HEAT TREATMENT PROCESS
- OEM DIMMENSION FOR ENOUGH STRENGTH



ADAPTABLE	APPLICATION	MODEL
CATERPILLAR	BULLDOZER	D4D D4D-LGP D4E D5B D6D D7G D8H
CATERPILLAR	EXCAVATOR	225 330C 320 320C 330/330B E120B E120B-A E320B E325 311 312B 312C 320B 320D 322C 325B 325C 325D 330D 345B/345BL 345C
CATERPILLAR	TRACK LOADER	955K 955L
HITACHI	EXCAVATOR	EX100-1 EX100M-1 EX100M-5 EX120-1 EX120-2 EX200-1 EX200-A EX300-1 EX45 EX40 EX60-2/3 EX60-5 EX100-2/3 EX120-3 EX120-5 EX200-3 EX200-5 EX220-5 EX300-5 /ZX330 EX400-3 / 5
KATO	EXCAVATOR	HD1250
KOBELCO	EXCAVATOR	SK045/SK042 SK120-3 SK200-2/3 SK200-8 SK330-6
KOMATSU	BULLDOZER	D155 D31 D65 D70 D85
KOMATSU	EXCAVATOR	PC120-5 PC200-5 PC200-6 PC300-5 PC300-7 PC400-5 PC60-6 PC60-7 PC120-6 PC200-7PC220-8MO PC300-6 PC300-8 PC400-6/PC400-7PC400-8"
LINK BELT	EXCAVATOR	LS2650 LS2800
MITSUBISHI	EXCAVATOR	MS120-8 MS180-8
SOLAR	EXCAVATOR	S220LC-V S330LC-V
VOLVO	EXCAVATOR	EC140 EC210B EC210C EC290B EC360B EC460B
SAMSUNG	EXCAVATOR	SE210-3 SE280-3
HYUNDAI	EXCAVATOR	R140LC-7 R210LC-7 R290LC-7
JCB	EXCAVATOR	JS220/JS200 JS360
CASE	EXCAVATOR	CX210
SUMITOMO	EXCAVATOR	SH120-3 SH120-A3 SH200-3 SH200-A3
DOOSAN	EXCAVATOR	DX225
ZAXIS	EXCAVATOR	ZX120/130 ZX200 ZX210-5 ZX200-5 ZX330-5

All manufacturer's name numbers and descriptions are used for reference only. It is not implied that any part listed is the product of these manufacturers.

IDLER

- CASTING OR ROLLING FORGING SHELL
- PROPER INDUCTION HARDENING AND TEMPERED
- BEST SELECTED SEAL GROUP, SHAFT AND BUSHING
- SELF-LUBRICATED AND MAINTENANCE FREE



UNDERCARRIAGE
PRODUCT MANUAL

ADAPTABLE	APPLICATION	MODEL
CATERPILLAR	BULLDOZER	D3C D4D D4H D5 D5B D5GXL/LG D5H D6C D6D D6H D7G D7H D7H D8H/D8K D8L/D8N-01 D8L/D8N-02 D9G/D9H D9H D9N/D9R
CATERPILLAR	EXCAVATOR	E110B E120B E180 E2252 E236 E300B E307 E320 E322 E325 E330 E345 E350 E365 E375/385 E450 E70B
DOOSAN	EXCAVATOR	DH130 DH220-5DH258 DH280 DH400 DH55 DH80 DX220 DX255 S290 DX140 DX300 DX370-9 DX420 DX480
HITACHI	EXCAVATOR	EX100-1 EX120-1 EX100-2 EX100M-1 EX100M-2/3 EX100M-5 EX1100 EX150/EX150LC EX200-1/2/3/5(A) EX230 ZAXIS200 EX30 EX300-1 EX300-2/3 EX270 EX300-5 EX330-5 EX400-1 EX40-1 EX550/650 EX600 EX60-2/3 EX700/EX750-2/5 EX90-1 EX60-1 UH043 UH063 UH053 UH23 ZAX200-5/6 ZAX330 ZAX450-3 ZAX470 ZAX70
HYUNDAI	EXCAVATOR	R110-7 R130 R150/R130LC-7 R200 R210 R220-9 R225-7 R290 R320 R335-7 R358-9 R360-9 R480/R520-9 R56-7 R70LC-7
KATO	EXCAVATOR	HD1250-2 HD1250-5 HD1250-7 HD2045 HD400-2 HD450 HD550 HD700-2 HD700-7 HD820 HD880
KOBELCO	EXCAVATOR	K904C SK04-2 SK045-2 SK04N2 SK05 SK04-1 SK07N2 K907-2 SK09 SK100 SK120-3 SK200-1/3 SK220-1 SK220-3 SK300 SK320 SK480 SK60
KOMATSU	BULLDOZER	D155A-1 D155A-3 D20 D275 D31-18 D355 D375A-2/3 D39EX-21/D39PX-21/D41E-6T/D41E-6/6K D419-3/5 D41E-6/D41P-6 D50 D51 D60 D65-8 D70LE D61PX-12 D68E D85 D85EX-15 D85SS-2
KOMATSU	EXCAVATOR	PC100-5 PC120-5 PC120-1/2/4H PC120-3/5/2H PC1250 PC150LC-5 PC200-1 PC200-3 PC200-5/6-A PC300-3 PC300-5 PC40 PC400-3 PC400-5/6 PC40-7 PC45 PC60-5/6 PC60-2 PC60-3 PC60-4 PC650-5 PC90-2
KUBOTA	EXCAVATOR	185 60-7
MISUBISHI	EXCAVATOR	MS110-5/8 MS 120-8 MS180-3/5/8
SAMSUNG	EXCAVATOR	MX10 MX 132 MX56 SR210/LC-2 M80-2 SE210/LC-2 SE280 MX8-2
SUNITOMO	EXCAVATOR	SH100/120 SH200 SH280 SH200 SH280 SH220 SH285 SH60 SH65 SH300 SH300-2 SH300A3 SH430 SH450 LS2600 LS2600EJ LS2600FJ1 LS2600EJ
VOLVO	EXCAVATOR	EC15/20 EC210B EC240B/ETR EC25/30/35 EC360 460 210 290 700BLC
XCMG	EXCAVATOR	XE60 XE85 XE135 XE150 XE210/230/240 XE265 XE270D XE330 XE265CK XE350/370/385/ XE450/470/500 XE335 XE900/950 XE700 XE1200 XE2000 XE15 XE40 XE70

RUBBER LINKS

- GREATLY REDUCE VIBRATIONS AND NOISE OF THE MACHINE
- EXTEND THE SERVICE LIFE OF THE MACHINE AND REDUCE MAINTENANCE COST
- INCREASE DRIVER'S COMFORT
- REDUCE THE RISK OF DE-TRACKING



Track Size(Width*Pitch)	GUIDE TYPE	Max Machine Weight (kg)	Lug Pattern	Remarks
180*72	A	1000	B	
180*72K	C	1200	B	AVT
190*72	A	1300	B	
200*72	A	1300	B	
200*72K	C	1400	B	AVT
230*72	A	1600	B/1	
230*72K	C	1800	B	AVT
230*48	D	2100	A	AVT
230*48K	K	2100	A	AVT
230*96	D	2000	A	
250*48.5Y	K	2500	K	AVT
250*52.5	D	2500	A	AVT
250*72	A	2000	B	
250*72K	C	2100	B	AVT
300*52.5N	D	3500	A	AVT
300*52.5W	D	3500	A	AVT
300*53K	K	4000	A	AVT
300*55	D	4000	A	AVT
300*109	D	4000	A	
320*52.5N	D	4000	A	AVT
350*52.5W	D	4500	A	AVT
350*54.5K	K	4500	A	AVT
400*72.5N	E	5500	A	AVT
400*72.5W	D/E	6000	A	AVT
400*72.5K	K	6000	A	AVT
450*71	D/E	8000	A	AVT
450*76	D/E	8000	A	AVT
450*81N	D/E	8000	A	AVT
450*81W	D/E	8000	A	AVT
450*83.5K	K	8000	A	AVT
500*92	D/E	12000	A	AVT

All manufacturer's name numbers and descriptions are used for reference only. It is not implied that any part listed is the product of these manufacturers.